

Claims

1. A method for adjusting the optical properties of an anti-reflective coating (ARC) layer comprising the steps of:

5 providing a preprocessed semiconductor substrate having a SiN<sub>x</sub> or a polysilicon layer on a top surface;

10 depositing a dielectric ARC layer on said SiN<sub>x</sub> or said polysilicon layer; and

15 annealing said dielectric ARC layer deposited on said semiconductor substrate at a temperature of at least 400°C and in a gas comprising at least one element selected from the group consisting of N<sub>2</sub> and O<sub>2</sub>.

2. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1 further comprising the step of depositing SiON or SiONH on said SiN<sub>x</sub> or said polysilicon layer.

3. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1 further comprising the step of depositing SION on said SiN<sub>x</sub> or said polysilicon layer by a plasma enhanced chemical vapor deposition (PECVD) technique.

4. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1 further comprising the step of depositing SION on said SiN<sub>x</sub> or said polysilicon layer by a plasma enhanced chemical vapor deposition (PECVD) technique to a thickness of at least 500 Å.

5. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1, wherein said gas used in said annealing process is O<sub>2</sub>.

6. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1, wherein said gas used in said annealing process is N<sub>2</sub>.

7. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1, wherein said gas used in said annealing process is a mixture of O<sub>2</sub> and N<sub>2</sub>.

8. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1, wherein said dielectric anti-reflective coating layer is deposited of a material selected from the group consisting of SiO<sub>2</sub>, SiON and SiONH.

9. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1 further comprising the step of annealing said dielectric anti-reflective coating layer at a temperature between about 400°C and about 1,000°C.

10. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1 further comprising the step of annealing said dielectric anti-reflective coating layer for a time period between about 1 min. and about 30 min.

11. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1 further comprising the step of annealing said dielectric anti-reflective coating layer for a time period between about 1 min. and about 30

5 min.

12. A method for adjusting the optical properties of an anti-reflective coating layer according to claim 1 further comprising the step of adjusting said optical properties of the dielectric anti-reflective coating layer to a reflective index (n) between about 2.0 and about 2.5, and an extinction coefficient (k) between about 0.2 and about 0.8.

13. A method for adjusting the extinction coefficient (k) of a dielectric anti-reflective coating layer by the steps of:  
15 providing a  $\text{SiN}_x$  or polysilicon layer covered semiconductor substrate;  
depositing a dielectric anti-reflective coating layer of a material selected from the group consisting of  $\text{SiO}_2$ ,  $\text{SiON}$  and  $\text{SiONH}$  on top of said  $\text{SiN}_x$  or said polysilicon layer; and  
heating said semiconductor substrate to a temperature  
20 between about  $400^\circ\text{C}$  and about  $1,000^\circ\text{C}$  in an environment that comprises at least one of  $\text{N}_2$  or  $\text{O}_2$ .

14. A method for adjusting the extinction coefficient  
(k) of a dielectric anti-reflective coating layer according to  
claim 13 further comprising the step of heating said semiconductor  
substrate for a length of time sufficient to vary the extinction  
5 coefficient of said dielectric anti-reflective coting layer by at  
least 10%.

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15. A method for adjusting the extinction coefficient  
(k) of a dielectric anti-reflective coating layer according to  
claim 13 further comprising the step of heating said semiconductor  
substrate for a length of time between about 1 min. and about 30  
min.

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16. A method for adjusting the extinction coefficient  
(k) of a dielectric anti-reflective coating layer according to  
claim 13 further comprising the step of heating said semiconductor  
substrate for a length of time between about 3 min. and about 5  
min.

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17. A method for adjusting the extinction coefficient  
(k) of a dielectric anti-reflective coating layer according to  
claim 13 further comprising the step of heating said semiconductor  
substrate to a temperature of at least 600°C in an environment of  
5      O<sub>2</sub>.